

INJECTION MOULDING MACHINES



SR-T0402-DS

移动双色机（四站二枪）

Mobile double colour machine
(Four stations and two guns)

※本机具有远程控制，检测，可视功能

※The machine has a remote control and detection function

- 本机最适用范围

双面鞋底、嵌件射出、双色塑料射出

- Applicable scope

Full set unicolor sole injection

Full set bicolor sole injection

Unicolor/bicolor cooperate injection

Fashioned shoe injection

Small plastics injection

- 本机适用原料

TR、TPU、TPR、PVC等

- Applicable material

TR、TPU、TPR、PVC etc.

性能参数 Performance Parameter

单元说明Item	单位Unit	SR-T0202-DS	SR-T0302-DS	SR-T0402-DS
站数 (Number Of Station)	Station	2	3	4
总夹模力 (Clamping)	Ton	220	220	220
最大模具尺寸 (Max.Mould Dimensions)	mm	420*420	420*420	420*420
开模行程 (Max.Opening Stroke Of the Mold)	mm	300	300	300
上模旋转角度(Angle Of Rotating Head)		0°-90°	0°-90°	0°-90°
入料螺杆直径(Screw Diameter)	mm	65	65	65
入料螺杆转速(Screw Speed)	rpm	0-185	0-185	0-185
料管温控区域分配(Thermal Zone Of barrel)	No.	3+1	3+1	3+1
注射压力(Injection Pressure)	Mpa	95	95	95
射胶量(Injection Volume)	cm3	800	800	800
长径比(L/D)	L/D	22	22	22
入料单元电热消耗(Extrusion Unit)	KW	22	22	22
最大功率消耗(Max.Electric Consumption)	KW	36	36	36
平均用电量(Average Power Consumption)	KW	18	18	18
机械尺寸(L*W*H)Measurement(L*W*H)	mm	3200*3500*2500	3200*3500*2500	3200*3500*2500
机械重量(Weight Approximate)	Ton	10.5	10.5	10.5